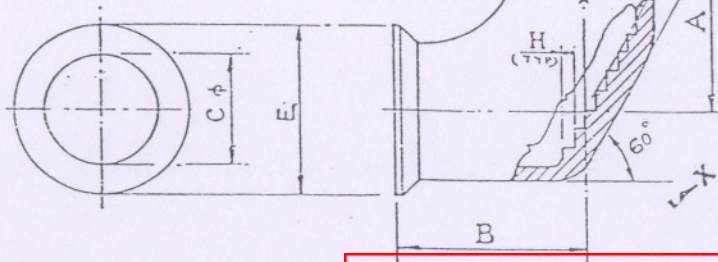


SECTION XX



										DO NOT SCALE IF IN DOUBT, ASK
SL. NO.	90° FITTING FOR PIPE SIZE	A	B	Cφ	Dφ	Eφ	F	G	H	EST. WT. (APPROX)
1	250 NB. MS-PIPE IS: 3589	454	378	254	242	338	286	50	19	116
2	300 NB. MS-PIPE IS: 3589	454	378	305	289	406	336	50	19	170

TRACTEBEL Engineering
GDR 3VEZ

Approval Category:

'H' DRAWING NOT FOR APPROVAL, ONLY FOR INFORMATION. INFORMATION
FURNISHED IN THE DRAWING IS NOTED

Transmittal No: P.001794/TE-IN/BHEL/ISG/130

Date: 11.04.2012

Name of person approving
the drawg. / doc.

Anup Kumar PRUSTY

SHOP PAINTING:

AS PER SEPARATE APPROVED PAINTING
DATA SHEET / SCHEDULE

NOTE: DURITE IS A TRADE NAME OF ALLOY C.I. MATERIAL.

FOR INFORMATION

MACHINING SYMBOLS	MATERIAL	REF. DRAWING NOS.	SHOP PAINTING	NOTICE: (1) THIS DRAWING OWNED BY DC INDUSTRIAL PLANT SERVICES LTD. IS CONDITIONALLY LOANED TO THE RECIPIENT OF DRAWING AGREES NOT TO REPRODUCE OR COPY IT IN WHOLE OR IN PART OR FURNISH INFORMATION FROM IT TO OTHERS OR TO MAKE ANY USE OF IT THAT IS OR MAY BE INJURIOUS TO DCPS AND TO RETURN IT UPON REQUEST OR THE EQUIPMENT AND DESIGN SHOWN ON THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF DCPS
HAND GRINDING SMOOTH UNMACHINED ROUGHING SMOOTHING FINISHING	DURITE BHN-500 ESTIMATED WEIGHT 4 Kg / CM ² (9)		AS PER LAYOUT	
				NOTICE: (1) THIS DRAWING OWNED BY DC INDUSTRIAL PLANT SERVICES LTD. IS CONDITIONALLY LOANED TO THE RECIPIENT OF DRAWING AGREES NOT TO REPRODUCE OR COPY IT IN WHOLE OR IN PART OR FURNISH INFORMATION FROM IT TO OTHERS OR TO MAKE ANY USE OF IT THAT IS OR MAY BE INJURIOUS TO DCPS AND TO RETURN IT UPON REQUEST OR THE EQUIPMENT AND DESIGN SHOWN ON THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF DCPS

116 PARK STREET, CALCUTTA-700016, INDIA

	KARNATAKA POWER CORPORATION LIMITED	
	BELLARY TPS, UNIT-3 500MW ASH HANDLING SYSTEM	
TRACTEBEL Engineering	TRACTEBEL ENGINEERING PVT. LTD CONSULTANT	
NO DATE REVISION PARTICULARS BY CHECKED DATE		
1 13/4 REFER DISCUSS OVER MOM DATED 14.2.2012 & 15.2.2012		
RELEASED FOR CONSTRUCTION NOT VALID IF NOT SIGNED DRAWN DESIGNED CHECKED SCALE		
BHEL DPG NO. IS-3-CA-858-302-M025-1 REV. NO.		

10 11 12 13 14 15



Anup Kumar PRUSTY